

Band Saw Safety

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- **Wear Safety Glasses**
- **Tuck In/Take Off/Roll Up/Tieback**
- **Ask Permission/Make sure a teacher or mentor is supervising you**
- **Set the guard an 1/8th inch above your work**
- **Keep your fingers at least 3-inches away from the blade**
- **Use a push stick if needed**
- **Use Relief Cuts to relieve pressure from the blade on rounded cuts**
- **Don't Force It**
- **If the blade jams or stops, turn off the saw and call your teacher over.**
- **Wait until the machine comes to a complete stop before you leave.**

Clean up!!

- **Wait until machine has stopped**
- **Use a brush, not your hand**

Speed for the Grisley

- **Make sure set to metal (that is what machine is setup for)**
- **Use the table on the machine.**
- **The harder the material the slower the speed.**

Horizontal Band Saw

- **Set Speed Control so it is parallel to floor**
- **Lift cutting unit**
- **Clamp material in place**
- **Speed Control clockwise until it stops.**
- **Then turn Speed Control counterclockwise until it reaches 7**
- **Start the machine with the blade no more than 2-inches above material**
- **Turn machine on – turn Speed Control perpendicular to floor**
- **Machine will stop on its own – Do not attempt to remove material until blade has come to a stop**